



INDIAN FARMERS FERTILISER COOPERATIVE LIMITED
PARADEEP UNIT
PANEL 1 AMPERAGE LOGBOOK - PHOSPHORIC ACID PLANT

Annexure -
Sheet 1 of 1

Amperages of SST, Reactor Agitators & Vacuum cooler circulators

Date	SST agitator	Annual agitator	Central comp.	Cooler feed tank	Cooler compartment	Cooler Seal compartment	Cooler Feed compartment	Adjustment tank	FFT	Vacuum cooler circulators									
07/04/14	111	112	113	114	115	116	117	120	130	141	142	171	172	150	160	110	111	112	113
06.00	184	12	12	9	12	12	116	153	115	16	13	14	14	98	105	21	-	18	19
07.00	186	12	12	9	13	12	12	151	112	15	13	14	14	93	106	22	-	18	19
08.00	182	11	12	9	12	12	12	155	121	15	12	13	13	96	111	22	-	18	19
09.00	187	11	12	9	12	12	12	139	128	15	12	13	14	98	112	21	-	18	18
10.00	186	11	12	9	12	13	13	135	130	16	12	13	14	94	114	21	-	19	18
11.00	191	12	11	9	12	12	13	140	128	16	14	16	15	95	107	21	-	19	18
12.00	198	12	12	9	13	12	13	141	121	17	14	16	14	94	110	21	-	19	18
13.00	185	12	12	9	13	15	13	133	128	16	13	14	15	105	130	21	-	19	18
14.00	180	11	11	9	13	14	12	139	125	16	14	15	15	95	116	21	-	19	19
15.00	184	12	11	9	12	13	12	139	127	15	13	15	15	91	112	21	-	19	19
16.00	186	11	11	8	12	13	11	186	125	15	13	14	15	93	107	22	-	19	19
17.00	194	11	11	8	11	12	11	160	110	15	13	13	14	94	108	22	-	19	20
18.00	190	12	11	8	12	10	12	167	108	16	14	13	14	103	108	22	-	19	20
19.00	193	11	12	9	12	10	11	169	111	16	14	13	14	95	103	22	-	19	19
20.00	193	11	11	9	13	12	12	170	107	15	14	15	16	95	108	22	-	18	19
21.00	192	12	12	8	13	12	12	169	111	16	14	15	15	95	106	22	-	18	19
22.00	184	11	12	9	12	11	11	168	112	15	13	13	15	100	105	22	-	18	-
23.00	190	11	12	9	13	12	11	166	108	16	14	14	16	99	106	22	-	18	-
24.00	189	12	12	8	13	11	12	165	107	16	13	14	16	97	105	22	-	19	-
01.00	186	11	12	9	13	12	11	160	112	15	13	15	16	94	112	22	-	19	-
02.00	187	11	12	9	13	12	11	159	116	16	13	14	16	97	110	22	-	19	-
03.00	190	11	11	8	12	11	11	158	103	15	13	13	15	100	102	22	-	19	-
04.00	188	12	11	8	12	11	11	164	105	15	13	14	14	102	106	22	-	19	-
05.00	193	12	11	8	12	11	11	160	111	15	13	13	15	99	103	22	-	19	-

Signature of Panel 1 In. Charge: _____ Signature of SIC: _____ Remarks: _____

Shift A: *M. Parida*
 Shift B: _____
 Shift C: *S. Singh*
 V/C-113 pump pulser not damaged.

